

Work Order ID 54976



Page 1

January 5, 2010 11:26:43 AM

Item ID: D500-572-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Bearpaw

Start Date: 05/01/2010 Start Qty: 2.00

Cust Item ID:

Required Date: 18/01/2010 Req'd Qty: 2.00

Customer:

Reference:

Run Start



Approvals: Process Plan: *RP*

Date: *10-1-06*

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2435

Rev E1

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D500-572-011 CHG005

5/10/01/13

HJ for BG 10/01/11

160

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

P 10/01/12

170

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

5/10/01/13

(X2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

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Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

180

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD500-572-011 Location: NEVA*PC 10/01/13 (2)*

190

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

*10/01/13**MF 10-1-13*

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Picklist Print

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Page 1

Work Order ID: 54976

Parent Item: D500-572-011

Parent Item Name: Bearpaw

Comments:

Start Date: 05/01/2010

Required Date: 18/01/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty to Pick	Qty Issued	Date Issued	Status
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QS200-M44S 21p



Clamp

Purchased

No

120

Each

23.0000

4.0000



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

23

107035

3

113288

20

170

Each

456.0000

16.0000



m/13288

AN4-15A FX



Bolt

Purchased

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

456

113121

56

113538

400

m/13121

R 1/4/12 (S)

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Work Order ID: 54976

Parent Item: D500-572-011

Parent Item Name: Bearpaw

Comments:

Start Date: 05/01/2010

Required Date: 18/01/2010

Start Qty: 2.00

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Rece Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416 Washer		Purchased	No			170	Each	1,489.000	16.0000			

NA51149'D04635
0514.211 (017)

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	1489	
103691	20	
104215	6	
108161	329	
110523	340	
111279	101	
111916	482	
112314	211	
16941	0	

D2182B Rubber Cushion		Manufactured	No			170	f	323.0160	3.3320			
--------------------------	--	--------------	----	--	--	-----	---	----------	--------	--	--	--

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	29.886	
28042	7.33	
30872	0.33	
45405	22.226	
Main Warehouse		
ST410	293.13	
52649	293.13	

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Parent Item: D500-572-011

Parent Item Name: Bearpaw

Comments:

Start Date: 05/01/2010

Required Date: 18/01/2010

Start Qty: 2.00

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2274 8p



Radius Block

Manufactured

No

170

Each

41.0000

16.0000



B54850 10-1-12 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

41

52644

41

D2435 2X1



Bearpaw, 206

Manufactured

No

170

Each

4.0000

4.0000



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4

53431

4

D2438 4X



Clamp

Manufactured

No

170

Each

84.0000

8.0000



53431

Pc 1/10/12 (2)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

84

46113

5

53221

79

53221

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Shop Packet Print

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Start Qty: 2.00

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2529 8X S Washer R		Manufactured	No			170	Each	746.0000	16.0000			

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

746

52745

746

170

Each

4,157.0000

16.0000

52745

MS21042L4 8X

Purchased

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4157

102552

6

104248

6

110507

184

111827

2961

113422

1000

15924

0

1111827

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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REFERENCE ONLY

8

32.3 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D500-572-011 Bearpaw Installation	8.5 lb 3.86 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	130 in 3.30 m	1105 in-lb 12.74 m-kg
D500-572-021 Narrow Bearpaw Installation	7.5 lb 3.41 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	130 in 3.30 m	975 in-lb 11.25 m-kg
D500-572-013 Bearpaw Installation	11.4 lb 5.17 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	128 in 3.25 m	1459 in-lb 16.80 m-kg
D600-572-015 Bearpaw Installation	11.4 lb 5.17 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	122 in 3.10 m	1391 in-lb 16.03 m-kg

32.4 PARTS LIST

Qty D500 -572 -011	Qty D500 -572 -021	Qty D500 -572 -013	Qty D600 -572 -015	Part Number	Description
X				D500-572-011	BEARPAW INSTALLATION
	X			D500-572-021	NARROW BEARPAW INSTALLATION
		X		D500-572-013	BEARPAW INSTALLATION
			X	D600-572-015	BEARPAW INSTALLATION
2				D2435	BEARPAW
	2			D2671	BEARPAW
		2		D2995	BEARPAW
			2	D2996	BEARPAW
4	4	4		D2182B050	RUBBER CUSHION
			4	D2182B060	RUBBER CUSHION
8	8	8	8	D2274	RADIUS BLOCK
4	4	4		D2438	CLAMP
			4	D2519	CLAMP
8	8	8	8	D2529	WASHER
		8	8	AN4-13A	BOLT
8	8			AN4-15A	BOLT
8	8	8	8	AN960JD416	WASHER
8	8	8	8	MS21042L4	NUT (OR MS21042-4)
2	2			QS200M44S	CLAMP
			4	QS100M24S	CLAMP

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32-00-00

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